1/6 Creation Date: June 12, 2001

Revision Date: May 22, 2009

Safety data sheet for chemical products

1. PRODUCT AND COMPANY IDENTIFICATION

Product name: PCF-350 Black

Manufacture's name : MITSUBISHI PENCIL CO.,LTD.

: 5-23-37, HIGASHIOHI, SHINAGAWA, TOKYO, JAPAN Address Telephone number : 03-3458-6281 Telefax number : 03-3450-0363

: 2422337 MBPENC J. Telex number

Creation Date 12, 2001 : June Revision Date 22, 2009 : May

File No. : 010123A Rev. 2.5.02.03

2. COMPOSITION/INFORMATION ON INGREDIENTS

The chemical product is a substance or a preparation: Preparation

Chemical nature: Component parts : Ink

Chemical or generic name	CAS No.	TSCA	EINECSNo.	Concentration range (wt%)
Water	7732-18-5	Registered	2317912	50- 80
Resin	Registered	Registered	Registered	10- 30
Carbon Black	1333-86-4	Registered	2156099	< 10
Ethylene glycol	107-21-1	Registered	2034733	< 10
Ethyl alcohol	64-17-5	Registered	2005786	< 10
2-Propanol	67-63-0	Registered	2006617	< 10

Other parts : Other parts are excluded from 'chemical substances'.

3. HAZARDS IDENTIFICATION

Most important hazards : Not available.

Specific hazards : Information of components.

<Resin>

PHYSICAL HAZARDS: Dust/air mixtures may ignite or explode.

<Carbon Black>

MAJOR HEALTH HAZARDS: suspect cancer hazard (in animals) PHYSICAL HAZARDS: Dust/air mixtures may ignite or explode.

<Ethylene glycol>

MAJOR HEALTH HAZARDS: respiratory tract irritation, skin irritation, eye irritation, central nervous system depression, nerve damage, kidney damage

<Ethyl alcohol>

MAJOR HEALTH HAZARDS: respiratory tract irritation, skin irritation, eye irritation, liver damage, central nervous system depression

PHYSICAL HAZARDS: Flammable liquid and vapor. Vapor may cause flash fire.

<2-Propanol>

MAJOR HEALTH HAZARDS: respiratory tract irritation, eye irritation, central nervous system depression

PHYSICAL HAZARDS: Flammable liquid and vapor. Vapor may cause flash fire.

4. FIRST-AID MEASURES

Inhalation:

Not applicable.

(Due to its low vapor pressure. Inhalation is unlikely at room temperature.)

Skin contact:

Wash skin with soap and water for at least 15 minutes while removing contaminated clothing and shoes. Get medical attention, if needed. Thoroughly clean and dry contaminated clothing and shoes before reuse.

Eye contact:

Flush eyes with plenty of water for at least 15 minutes. Then get immediate medical attention.

Ingestion:

If swallowed, seek medical advice, and show the MSDS to the physician then.

[Ink quantity of product : about 4.8g]

5. FIRE-FIGHTING MEASURES

Fire and explosion measures : Slight fire hazard.

Extinguishing media:

Suitable : regular dry chemical, carbon dioxide, water, regular foam.

Large fires : Use regular foam or flood with fine water spray.

Fire fighting : The Products is no flammable.

Use extinguishing agents appropriate for surrounding fire. Avoid inhalation of material or combustion by-products.

Stay upwind and keep out of low areas.

6. ACCIDENTAL RELEASE MEASURES

Personal precautions : Not available.

Environmental precautions: Do not wash away into shower or water way. Methods for cleaning up: Wipe off by dry cloth and wash with water.

: In accordance with national, state and local regulations.

7. HANDLING AND STORAGE

Store and handle in accordance with all current regulations and standards. Keep separated from incompatible substances.

Handling:

Technical measures : Don't swallow ink.

: Recap after use.

Keep out of the reach of children.Avoid contact with skin and eyes.

Precautions : Not available. Safe handling advice : Not available.

Storage:

Technical measures : Keep away from oxidizing materials, ignition sources and

high temperature.

Storage condition : Avoid direct sunlight.

: Do not leave the products in high temperature space.

: Recommended temperature: 0-30 C.

Incompatible products : (I

oxidizing materials

: (Information of components.)
Resin

oxidizing materials, halogens

oxidizing materials, bases, acids, reducing agents, metals

halo carbons, metals, metal salts, oxidizing materials,

Ethyl alcohol

halogens, peroxides, acids, metal oxides, bases,

combustible materials

acids, metals, oxidizing materials, combustible materials, 2-Propanol

halogens, peroxides, bases, metal salts

Packaging materials : Not applicable.

8. EXPOSURE CONTROL / PERSONAL PROTECTION

Engineering measures : Not required.

Control parameters (Information of components.)

OSHA	3.5mg/m3 TWA	Carbon Black
	1000ppm(1900mg/m3) TWA	Ethyl alcohol
	400 ppm TWA, 500ppm STEL	2-Propanol
ACGIH	3.5mg/m3 TWA	Carbon Black
	ceiling 100mg/m3 (particulate)(aerosol)	Ethylene glycol
	1000ppm TWA	Ethyl alcohol
	200ppm TWA, 400ppm STEL	2-Propanol
$\overline{\mathrm{EC}}$	3.5mg/m3 TWA	Carbon Black
	52mg/m3(20ppm) EC MAK TWA(skin),	Ethylene glycol
	104mg/m3(40ppm) EC MAK STEL(skin)	
	1000ppm	Ethyl alcohol

Personal protective equipment : Not required.

9. PHYSICAL AND CHEMICAL PROPERTIES

[]: Information of components.

Physical state and form : Low viscous liquid.

Color : Black.
Odor : None odor.
pH : about 8.1

Boiling point : Not available. [Water/ 100 C]

Melting point :<-10 C

Flash point : Not applicable. [2-Propanol/ 11.7 C]
Autoignition temperature : Not applicable. [Ethyl alcohol/ 363 C]

Explosion limits : Not applicable.

[Lower flammable limit / 2.0%, Upper flammable limit / 12.7% <2-Propanol>]

Density : about 1.1 / 25 C

Vapor density (air=1) : Not available. [2-Propanol/ 2.07-2.10]

Solubility in water : Soluble. Evaporation rate : Not available. Volatile : 82-85%

10. STABILITY AND REACTIVITY

Stability : Stability.

Hazardous reactions : Will not occur.

Conditions to avoid : Avoid heat, flames, sparks and other sources of ignition.

Avoid contact with incompatible materials.

Materials to avoid : (Information of components.)

oxidizing materials Resin

oxidizing materials, halogens

Oxidizing materials, bases, acids, reducing agents, metals

halo carbons, metals, metal salts, oxidizing materials,

Ethylene glycol

Ethyl alcohol

halogens, peroxides, acids, metal oxides, bases,

combustible materials

acids, metals, oxidizing materials, combustible materials,

halogens, peroxides, bases, metal salts

erials, 2-Propanol

Hazardous decomposition products : (Information of components.)

oxides of carbon, water common decomposition products

sulfur compounds Carbon Black

11.TOXICOLOGICAL INFORMATION

(Information of components)

Acute toxicity

Ingestion LD50	>10000mg/kg-Rat	Carbon Black
	1650mg/kg-Cat、	Ethylene glycol
	4700mg/kg-Rat	
	3450mg/kg-Mouse	Ethyl alcohol
	3600mg/kg-Mouse	2-Propanol
Inhalation LC50	20000ppm-10H-Rat	Ethyl alcohol
	11100ppm-4H-Mouse	2-Propanol
Skin LD50	>3000mg/kg-Rabbit	Carbon Black
	9530uL/kg-Rabbit	Ethylene glycol
	12800mg/kg-Rabbit	2-Propanol
Local effects	Irritant;inhalation, skin	Carbon Black
	Irritant;inhalation, skin, eye	Ethylene glycol / Ethyl alcohol
	Irritant;inhalation, eye	2-Propanol

Chronic toxicity and long term toxicity

Lungs may be affected by repeated or prolonged exposure at very high

Carbon Black

concentrations.Respiratory disorders.

The substance may have effects on the central nervous system, resulting in

abnormal eye movements (nystagmus).

Ethylene glycol

The liquid defats the skin. The substance may have effects on the upper

respiratory tract and central nervous system, resulting in irritation, headache,

fatigue and lack of concentration. See Note.

Ethyl alcohol

The liquid defats the skin. 2-Propanol

Signs and Symptoms of overexposure and aggravated by exposure

Inhalation	irritation	Resin / Carbon Black
	irritation,cough	Ethylene glycol / Ethyl alcohol
	irritation,nausea	2-Propanol
Skin contact	irritation	Resin / Carbon Black
	irritation,dry	Ethylene glycol / Ethyl alcohol
	irritation,absorption	2-Propanol
Eye contact	irritation	Resin
	mechanical	Carbon Black
	irritation, discoloration of lids	
	irritation,redness	Ethylene glycol / Ethyl alcohol
	irritation,pain	2-Propanol
Ingestion	nausea,vomiting	Ethylene glycol
	rash,vomiting	Ethyl alcohol
	nausea,stomach pain	2-Propanol
Specific effects	IARC Group 2B	Carbon Black
	IARC Group 3	2-Propanol

12. ECOLOGICAL INFORMATION

Not available.

13. DISPOSAL CONSIDERATIONS

Waste from residues : Disposal in accordance with all current regulations and standards.

Contaminated packaging: Not applicable.

14. TRANSPORT INFORMATION

HS Code : 960820

15. REGULATORY INFORMATION

Regulations (Information of components) Hazardous chemicals (OSHA HCS)

: Carbon Black / Ethylene glycol / Ethyl alcohol / 2-Propanol

6/6 Creation Date: June 12, 2001

Revision Date: May 22, 2009

EU labeling

25%<=Xn;R22 Ethylene glycol F;R11 Ethyl alcohol F;R11, Xi;R36 2-Propanol

CANADA Hazardous Products Act - Ingredient Disclosure List

1%over Carbon Black / Ethylene glycol / 2-Propanol

0.1%over Ethyl alcohol

Hazard and safety information

Products are manufactured in accordance with European regulation EN71 part 3

Products are manufactured in accordance with ELV directive of EU.

16. OTHER INFORMATION

This sheet completes the technical sheet of use but it doesn't replace it. The information contained in this sheet are based knowledge of the products at the data: (May 22, 2009). They are given quite sincerely. Moreover the attention of the users is drawn on the risks possibly taken, when a product is used for other utilization than these which it is intended.

Safety data sheet for chemical products

1. PRODUCT AND COMPANY IDENTIFICATION

PCF-350 Red [POSCA] Product name:

Manufacture's name : MITSUBISHI PENCIL CO.,LTD.

Address : 5-23-37, HIGASHIOHI, SHINAGAWA, TOKYO, JAPAN Telephone number : 03-3458-6281 Telefax number : 03-3450-0363

Telex number : 2422337 MBPENC J.

Creation Date 12, 2001 : June Revision Date : May 22, 2009

File No. Rev. 2.5.08.03 : 010124A

2. COMPOSITION/INFORMATION ON INGREDIENTS

The chemical product is a substance or a preparation: Preparation

Chemical nature: Component parts : Ink

Chemical or generic name	CAS No.	TSCA	EINECS No.	Concentration range (wt%)
Water	7732-18-5	Registered	2317912	50- 80
Titanium dioxide	13463-67-7	Registered	2366755	10- 30
Coloring agent	Registered	Registered	Registered	< 10
Resins	Registered	Registered	Registered	< 10
Ethylene glycol	107-21-1	Registered	2034733	< 10
Ethyl alcohol	64-17-5	Registered	2005786	< 10

Other parts : Other parts are excluded from 'chemical substances'.

3. HAZARDS IDENTIFICATION

Most important hazards : Not available.

Specific hazards : Information of components.

<Ethylene glycol>

MAJOR HEALTH HAZARDS: respiratory tract irritation, skin irritation, eye irritation, central nervous system depression, nerve damage, kidney damage

<Ethyl alcohol>

MAJOR HEALTH HAZARDS: respiratory tract irritation, skin irritation, eye irritation, liver damage, central nervous system depression

PHYSICAL HAZARDS: Flammable liquid and vapor. Vapor may cause flash fire.

4. FIRST-AID MEASURES

Inhalation:

Not applicable.

(Due to its low vapor pressure. Inhalation is unlikely at room temperature.)

Skin contact:

Wash skin with soap and water for at least 15 minutes while removing contaminated clothing and shoes. Get medical attention, if needed. Thoroughly clean and dry contaminated clothing and shoes before reuse.

Eye contact:

Flush eyes with plenty of water for at least 15 minutes. Then get immediate medical attention.

Ingestion:

If swallowed, seek medical advice, and show the MSDS to the physician then.

[Ink quantity of product : about 5.0g]

5. FIRE-FIGHTING MEASURES

Fire and explosion measures : Slight fire hazard.

Extinguishing media:

Suitable : regular dry chemical, carbon dioxide, water, regular foam.

Large fires : Use regular foam or flood with fine water spray.

Fire fighting : The Products is no flammable.

Use extinguishing agents appropriate for surrounding fire. Avoid inhalation of material or combustion by-products.

Stay upwind and keep out of low areas.

6. ACCIDENTAL RELEASE MEASURES

Personal precautions : Not available.

Environmental precautions: Do not wash away into shower or water way. Methods for cleaning up: Wipe off by dry cloth and wash with water.

: In accordance with national, state and local regulations.

7. HANDLING AND STORAGE

Store and handle in accordance with all current regulations and standards. Keep separated from incompatible substances.

Handling:

Technical measures : Don't swallow ink.

: Recap after use.

Keep out of the reach of children.Avoid contact with skin and eyes.

Precautions : Not available. Safe handling advice : Not available.

Storage:

Technical measures : Keep away from oxidizing materials, ignition sources and

high temperature.

Storage condition : Avoid direct sunlight.

: Do not leave the products in high temperature space.

Ethyl alcohol

: Recommended temperature: 0-30 C.

Incompatible products : (Information of components.)

metals Titanium dioxide

oxidizing materials Coloring agent / Resin oxidizing materials, bases, acids, reducing agents, metals Ethylene glycol

oxidizing materials, bases, acids, reducing agents, metals halo carbons, metals, metal salts, oxidizing materials,

halogens, peroxides, acids, metal oxides, bases,

combustible materials

Packaging materials : Not applicable.

8. EXPOSURE CONTROL / PERSONAL PROTECTION

Engineering measures : Not required.

Control parameters (Information of components.)

OSHA	15mg/m3 TWA (Total dust)	Titanium dioxide
	1000ppm TWA	Ethyl alcohol
ACGIH	10mg/m3 TWA	Titanium dioxide
	100mg/m3 ceiling (particulate)(aerosol)	Ethylene glycol
	1000ppm TWA	Ethyl alcohol
EC	6mg/m3	Titanium dioxide
	52mg/m3(20ppm) TWA(skin),	Ethylene glycol
	104mg/m3(40ppm) STEL(skin)	
	1000ppm	Ethyl alcohol

Personal protective equipment : Not required.

9. PHYSICAL AND CHEMICAL PROPERTIES

[]: Information of components.

Physical state and form : Low viscous liquid.

 ${\bf Color} \hspace{1.5cm} : {\bf Red}.$

Odor : Faint odor. pH : about 8.2

Boiling point : Not available. [Water/ 100 C]

Melting point :<-10 C

Flash point : Not applicable. [Ethyl alcohol/ 12.2 C(CC)]
Auto ignition temperature : Not applicable. [Ethyl alcohol/ 363 C]

Explosion limits : Not applicable.

[Lower flammable limit / 3.28%, Upper flammable limit / 19.0% < Ethyl alcohol>]

Density : about 1.1 / 25 C

Vapor density (air=1) : Not available. [Ethyl alcohol/ 1.59]

Solubility in water : Soluble. Evaporation rate : Not available. Volatile : 72-75%

Ethyl alcohol

Revision Date: May 22, 2009

10. STABILITY AND REACTIVITY

Stability : Stability.

Hazardous reactions : Will not occur.

Conditions to avoid : Avoid heat, flames, sparks and other sources of ignition.

Avoid contact with incompatible materials.

Materials to avoid : (Information of components.)

metals Titanium dioxide

oxidizing materials Coloring agent / Resin oxidizing materials, bases, acids, reducing agents, metals Ethylene glycol

oxidizing materials, bases, acids, reducing agents, metals halo carbons, metals, metal salts, oxidizing materials,

halogens, peroxides, acids, metal oxides, bases,

combustible materials

Hazardous decomposition products : (Information of components.)

oxides of carbon, water common decomposition products

oxides of titanium. Titanium dioxide oxides of nitrogen. Coloring agent

miscellaneous decomposition products. Resin

11.TOXICOLOGICAL INFORMATION

(Information of components)

Acute toxicity

Ingestion LD50	>24000mg/kg-Rat	Titanium dioxide
	1650mg/kg-Cat、	Ethylene glycol
	4700mg/kg-Rat	
	3450mg/kg-Mouse	Ethyl alcohol
Inhalation LC50	6820mg/m3-4H-Rat	Titanium dioxide
	20000ppm-10H-Rat	Ethyl alcohol
Skin LD50	9530uL/kg-Rabbit	Ethylene glycol

Local effects Irritant;inhalation, skin, eye Ethylene glycol / Ethyl alcohol

Chronic toxicity and long term toxicity

The substance may have effects on the central nervous system, resulting in

Ethylene glycol

abnormal eye movements (nystagmus).

The liquid defats the skin. The substance may have effects on the upper respiratory tract and central nervous system, resulting in irritation, headache, fatigue and lack of concentration. See Note.

Ethyl alcohol

Signs and Symptoms of overexposure and aggravated by exposure

Inhalation	irritation,cough	Titanium dioxide / Ethylene
		glycol / Ethyl alcohol
	irritation	Coloring agent
	headache,nausea	Resin
		T .

Skin contact	redness,swelling of skin	Coloring agent
	irritation	Resin
	irritation,dry	Ethylene glycol / Ethyl alcohol
Eye contact	irritation,redness	Titanium dioxide / Ethylene
·		glycol / Ethyl alcohol
	irritation	Resin
Ingestion	physiologically inert, intestinal	Titanium dioxide
	obstruction	
	nausea,vomiting	Coloring agent
	digestive discomfort	Resin
	nausea,vomiting	Ethylene glycol
	rash, vomiting	Ethyl alcohol
ecific effects	IARC Group 2B	Titanium dioxide

12. ECOLOGICAL INFORMATION

Not available.

13. DISPOSAL CONSIDERATIONS

Waste from residues : Disposal in accordance with all current regulations and standards.

Contaminated packaging: Not applicable.

14. TRANSPORT INFORMATION

HS Code : 960820

15. REGULATORY INFORMATION

Regulations (Information of components)

Hazardous chemicals (OSHA HCS) : Titanium dioxide / Ethylene glycol / Ethyl alcohol

EU labeling

25%<=Xn;R22 Ethylene glycol F;R11 Ethyl alcohol

CANADA Hazardous Products Act - Ingredient Disclosure List

1%overEthylene glycol0.1%overEthyl alcohol

Hazard and safety information

Products are manufactured in accordance with European regulation EN71 part 3

Products are manufactured in accordance with ELV directive of EU.

16. OTHER INFORMATION

This sheet completes the technical sheet of use but it doesn't replace it. The information contained in this sheet are based knowledge of the products at the data: (May 22, 2009). They are given quite sincerely. Moreover the attention of the users is drawn on the risks possibly taken, when a product is used for other utilization than these which it is intended.

Safety data sheet for chemical products

1. PRODUCT AND COMPANY IDENTIFICATION

Product name: PCF-350 Blue

Manufacture's name : MITSUBISHI PENCIL CO.,LTD.

Address : 5-23-37, HIGASHIOHI, SHINAGAWA, TOKYO, JAPAN Telephone number : 03-3458-6281 Telefax number : 03-3450-0363

Telex number : 2422337 MBPENC J.

Creation Date : June 12, 2001 Revision Date : May 22, 2009

File No. : 010125A Rev. 2.5.03.03

2. COMPOSITION/INFORMATION ON INGREDIENTS

The chemical product is a substance or a preparation: Preparation

Chemical nature: Component parts : Ink

Chemical or generic name	CAS No.	TSCA	EINECSNo.	Concentration range (wt%)
Water	7732-18-5	Registered	2317912	50- 80
Titanium dioxide	13463-67-7	Registered	2366755	10- 30
Coloring agent	Registered	Registered	Registered	< 10
Resins	Registered	Registered	Registered	< 10
			Polymer	
Ethylene glycol	107-21-1	Registered	2034733	< 10
2-Propanol	67-63-0	Registered	2006617	< 10
Ethyl alcohol	64-17-5	Registered	2005786	< 10

Other parts : Other parts are excluded from 'chemical substances'.

3. HAZARDS IDENTIFICATION

Most important hazards : Not available.

Specific hazards : Information of components.

<Coloring agent>

PHYSICAL HAZARDS: Dust/air mixtures may ignite or explode.

<Ethylene glycol>

MAJOR HEALTH HAZARDS: respiratory tract irritation, skin irritation, eye irritation, central nervous system depression, nerve damage, kidney damage

<2-Propanol>

MAJOR HEALTH HAZARDS: respiratory tract irritation, eye irritation, central nervous system depression

<Ethyl alcohol>

MAJOR HEALTH HAZARDS: respiratory tract irritation, skin irritation, eye irritation, liver damage, central nervous system depression

PHYSICAL HAZARDS: Flammable liquid and vapor. Vapor may cause flash fire.

4. FIRST-AID MEASURES

Inhalation:

Not applicable.

(Due to its low vapor pressure. Inhalation is unlikely at room temperature.)

Skin contact:

Wash skin with soap and water for at least 15 minutes while removing contaminated clothing and shoes. Get medical attention, if needed. Thoroughly clean and dry contaminated clothing and shoes before reuse.

Eye contact:

Flush eyes with plenty of water for at least 15 minutes. Then get immediate medical attention.

Ingestion:

If swallowed, seek medical advice, and show the MSDS to the physician then.

[Ink quantity of product : about 5.1g]

5. FIRE-FIGHTING MEASURES

Fire and explosion measures : Slight fire hazard.

Extinguishing media:

Suitable : regular dry chemical, carbon dioxide, water, regular foam.

Large fires : Use regular foam or flood with fine water spray.

Fire fighting : The Products is no flammable.

Use extinguishing agents appropriate for surrounding fire. Avoid inhalation of material or combustion by-products.

Stay upwind and keep out of low areas.

6. ACCIDENTAL RELEASE MEASURES

Personal precautions : Not available.

Environmental precautions: Do not wash away into shower or water way. Methods for cleaning up: Wipe off by dry cloth and wash with water.

: In accordance with national, state and local regulations.

7. HANDLING AND STORAGE

Store and handle in accordance with all current regulations and standards. Keep separated from incompatible substances.

Handling:

Technical measures : Don't swallow ink.

: Recap after use.

Keep out of the reach of children.Avoid contact with skin and eyes.

Precautions : Not available. Safe handling advice : Not available.

Storage:

Technical measures : Keep away from oxidizing materials, ignition sources and

high temperature.

Storage condition : Avoid direct sunlight.

: Do not leave the products in high temperature space.

: Recommended temperature: 0-30 C.

Incompatible products

: (Information of components.)

metals oxidizing materials

Titanium dioxide Coloring agent / Resin

oxidizing materials, bases, acids, reducing agents, metals acids, metals, oxidizing materials, combustible materials,

Ethylene glycol 2-Propanol

halogens, peroxides, bases, metal salts

bases, metal saits

halo carbons, metals, metal salts, oxidizing materials, Ethyl alcohol halogens, peroxides, acids, metal oxides, bases, combustible

materials

Packaging materials : Not applicable.

8. EXPOSURE CONTROL / PERSONAL PROTECTION

Engineering measures : Not required.

Control parameters (Information of components.)

OSHA	15mg/m3 TWA (Total dust)	Titanium dioxide
	5mg/m3(Respirable fraction),	Coloring agent
	15mg/m3(Total dust) [Nuisance Dust]	
	400 ppm TWA, 500ppm STEL	2-Propanol
	1000ppm(1900mg/m3) TWA	Ethyl alcohol
ACGIH	10mg/m3 TWA	Titanium dioxide
	10mg/m3 TWA(Nuisance Dust)	Coloring agent
	100mg/m3 ceiling (particulate)(aerosol)	Ethylene glycol
	200ppm TWA, 400ppm STEL	2-Propanol
	1000ppm TWA	Ethyl alcohol
EC	6mg/m3	Titanium dioxide
	52mg/m3(20ppm) TWA(skin),	Ethylene glycol
	104mg/m3(40ppm) STEL(skin)	
	1000ppm	Ethyl alcohol

Personal protective equipment : Not required.

9. PHYSICAL AND CHEMICAL PROPERTIES

[]: Information of components.

Physical state and form : Low viscous liquid.

Color : Blue.
Odor : None odor.
pH : about 8.6

Boiling point : Not available. [Water/ 100 C]

Melting point : <-10 C

Flash point : Not applicable. [2-Propanol/ 11.7 C]
Autoignition temperature : Not applicable. [Ethyl alcohol/ 363 C]

Explosion limits : Not applicable.

[Lower flammable limit / 2.0%, Upper flammable limit / 12.7% <2-Propanol>]

Density : about 1.3 / 25 C

Vapor density (air=1) : Not available. [2-Propanol/ 2.07-2.10]

Solubility in water : Soluble. Evaporation rate : Not available. Volatile : 73-76%

10. STABILITY AND REACTIVITY

Stability : Stability.

Hazardous reactions : Will not occur.

Conditions to avoid : Avoid heat, flames, sparks and other sources of ignition.

Avoid contact with incompatible materials.

Materials to avoid : (Information of components.)

metals Titanium dioxide oxidizing materials Coloring agent / Resin

oxidizing materials, bases, acids, reducing agents, metals Ethylene glycol acids, metals, oxidizing materials, combustible materials, 2-Propanol

halogens, peroxides, bases, metal salts

halo carbons, metals, metal salts, oxidizing materials,

Ethyl alcohol

halogens, peroxides, acids, metal oxides, bases, combustible

materials

Hazardous decomposition products : (Information of components.)

oxides of carbon, water common decomposition products

oxides of titanium. Titanium dioxide oxides of nitrogen. Coloring agent

miscellaneous decomposition products. Resin

11.TOXICOLOGICAL INFORMATION

(Information of components)

Acute toxicity

Ingestion LD50	>24000mg/kg-Rat	Titanium dioxide
	>5000mg/kg-Rat	Coloring agent
	1650mg/kg-Cat、	Ethylene glycol
	4700mg/kg-Rat	
	3600mg/kg-Mouse	2-Propanol
	3450mg/kg-Mouse	Ethyl alcohol
Inhalation LC50	6820mg/m3-4H-Rat	Titanium dioxide
	11100ppm-4H-Mouse	2-Propanol
	20000ppm-10H-Rat	Ethyl alcohol
Skin LD50	9530uL/kg-Rabbit	Ethylene glycol
	12800mg/kg-Rabbit	2-Propanol

Local effects

Irritant;inhalation, skin, eye

Ethylene glycol / Ethyl alcohol
Irritant;inhalation, eye

2-Propanol

Chronic toxicity and long term toxicity

The substance may have effects on the central nervous system, resulting in

Ethylene glycol

abnormal eye movements (nystagmus).

The liquid defats the skin.

2-Propanol Ethyl alcohol

The liquid defats the skin. The substance may have effects on the upper respiratory tract and central nervous system, resulting in irritation,

headache, fatigue and lack of concentration. See Note.

Signs and Symptoms of overexposure and aggravated by exposure

Inhalation	irritation,cough	Titanium dioxide / Ethylene
		glycol / Ethyl alcohol
	irritation	Coloring agent
	headache,nausea	Resin
	irritation,nausea	2-Propanol
Skin contact	irritation	Resin
	irritation,dry	Ethylene glycol / Ethyl alcohol
	irritation, absorption	2-Propanol
Eye contact	irritation,redness	Titanium dioxide / Ethylene
		glycol / Ethyl alcohol
	irritation	Coloring agent / Resin
	irritation,pain	2-Propanol
Ingestion	physiologically inert,intestinal	Titanium dioxide
	obstruction	
	gastric disturbances	Coloring agent
	digestive discomfort	Resin
	nausea,vomiting	Ethylene glycol
	nausea,stomach pain	2-Propanol
	rash,vomiting	Ethyl alcohol
Specific effects	IARC Group 2B	Titanium dioxide
	IARC Group 3	2-Propanol

6/6

Revision Date: May 22, 2009

12. ECOLOGICAL INFORMATION

Not available.

13. DISPOSAL CONSIDERATIONS

Waste from residues : Disposal in accordance with all current regulations and standards.

Contaminated packaging: Not applicable.

14. TRANSPORT INFORMATION

HS Code : 960820

15. REGULATORY INFORMATION

Regulations (Information of components)

Hazardous chemicals (OSHA HCS)

: Titanium dioxide / Ethylene glycol / 2-Propanol / Ethyl alcohol

EU labeling

25%<=Xn;R22 Ethylene glycol F;R11, Xi;R36 2-Propanol F;R11 Ethyl alcohol

CANADA Hazardous Products Act - Ingredient Disclosure List

1%over Ethylene glycol / 2-Propanol

0.1%over Ethyl alcohol

Hazard and safety information

Products are manufactured in accordance with European regulation EN71 part 3

Products are manufactured in accordance with ELV directive of EU.

16. OTHER INFORMATION

This sheet completes the technical sheet of use but it doesn't replace it. The information contained in this sheet are based knowledge of the products at the data: (May 22, 2009). They are given quite sincerely. Moreover the attention of the users is drawn on the risks possibly taken, when a product is used for other utilization than these which it is intended.

Safety data sheet for chemical products

1. PRODUCT AND COMPANY IDENTIFICATION

Product name: PCF-350 Green [POSCA]

Manufacture's name : MITSUBISHI PENCIL CO.,LTD.

Address : 5-23-37, HIGASHIOHI, SHINAGAWA, TOKYO, JAPAN Telephone number : 03-3458-6281 Telefax number : 03-3450-0363

Telex number : 2422337 MBPENC J.

Creation Date : June 12, 2001 Revision Date : May 22, 2009

File No. : 010126A Rev. 2.5.07.03

2. COMPOSITION/INFORMATION ON INGREDIENTS

The chemical product is a substance or a preparation: Preparation

Chemical nature: Component parts : Ink

Chemical or generic name	CAS No.	TSCA	EINECS No.	Concentration range (wt%)
Water	7732-18-5	Registered	2317912	50- 80
Titanium dioxide	13463-67-7	Registered	2366755	10- 30
Resins	Registered	Registered	Registered	< 10
Coloring agents	Registered	Registered	Registered	< 10
Ethylene glycol	107-21-1	Registered	2034733	< 10
Ethyl alcohol	64-17-5	Registered	2005786	< 10

Other parts : Other parts are excluded from 'chemical substances'.

3. HAZARDS IDENTIFICATION

Most important hazards : Not available.

Specific hazards : Information of components.

<Coloring agent>

PHYSICAL HAZARDS: Dust/air mixtures may ignite or explode.

<Ethylene glycol>

MAJOR HEALTH HAZARDS: respiratory tract irritation, skin irritation, eye irritation, central nervous system depression, nerve damage, kidney damage

<Ethyl alcohol>

MAJOR HEALTH HAZARDS: respiratory tract irritation, skin irritation, eye irritation, liver damage, central nervous system depression

PHYSICAL HAZARDS: Flammable liquid and vapor. Vapor may cause flash fire.

4. FIRST-AID MEASURES

Inhalation:

Not applicable.

(Due to its low vapor pressure. Inhalation is unlikely at room temperature.)

Skin contact:

Wash skin with soap and water for at least 15 minutes while removing contaminated clothing and shoes. Get medical attention, if needed. Thoroughly clean and dry contaminated clothing and shoes before reuse.

Eye contact:

Flush eyes with plenty of water for at least 15 minutes. Then get immediate medical attention.

Ingestion:

If swallowed, seek medical advice, and show the MSDS to the physician then.

[Ink quantity of product : about 5.1g]

5. FIRE-FIGHTING MEASURES

Fire and explosion measures : Slight fire hazard.

Extinguishing media:

Suitable : regular dry chemical, carbon dioxide, water, regular foam.

Large fires : Use regular foam or flood with fine water spray.

Fire fighting : The Products is no flammable.

Use extinguishing agents appropriate for surrounding fire. Avoid inhalation of material or combustion by-products.

Stay upwind and keep out of low areas.

6. ACCIDENTAL RELEASE MEASURES

Personal precautions : Not available.

Environmental precautions: Do not wash away into shower or water way. Methods for cleaning up: Wipe off by dry cloth and wash with water.

: In accordance with national, state and local regulations.

7. HANDLING AND STORAGE

Store and handle in accordance with all current regulations and standards. Keep separated from incompatible substances.

Handling:

Technical measures : Don't swallow ink.

: Recap after use.

Keep out of the reach of children.Avoid contact with skin and eyes.

Precautions : Not available. Safe handling advice : Not available.

Storage:

Technical measures : Keep away from oxidizing materials, ignition sources and

high temperature.

Storage condition : Avoid direct sunlight.

: Do not leave the products in high temperature space.

Ethylene glycol

Ethyl alcohol

: Recommended temperature: 0-30 C.

Incompatible products : (Information of components.)

metals

Titanium dioxide
oxidizing materials

Resin / Coloring agent

oxidizing materials, bases, acids, reducing agents, metals halo carbons, metals, metal salts, oxidizing materials,

halogens, peroxides, acids, metal oxides, bases, combustible

materials

Packaging materials : Not applicable.

8. EXPOSURE CONTROL / PERSONAL PROTECTION

Engineering measures : Not required.

Control parameters (Information of components.)

OSHA	15mg/m3 TWA (Total dust)	Titanium dioxide
	15mg/m3 PEL (Nuisance Dust)	Coloring agent
	1000ppm TWA	Ethyl alcohol
ACGIH	10mg/m3 TWA	Titanium dioxide /
		Coloring agent
	100mg/m3 ceiling (particulate)(aerosol)	Ethylene glycol
	1000ppm TWA	Ethyl alcohol
EC	6mg/m3	Titanium dioxide
	52mg/m3(20ppm) TWA(skin),	Ethylene glycol
	104mg/m3(40ppm) STEL(skin)	
	1000ppm	Ethyl alcohol

Personal protective equipment : Not required.

9. PHYSICAL AND CHEMICAL PROPERTIES

[]: Information of components.

Physical state and form : Low viscous liquid.

Color : Green.
Odor : Faint odor.
pH : about 8.2

Boiling point : Not available. [Water/ 100 C]

Melting point : <-10 C

Flash point : Not applicable. [Ethyl alcohol/ 12.2 C(CC)]
Auto ignition temperature : Not applicable. [Ethyl alcohol/ 363 C]

Explosion limits : Not applicable.

[Lower flammable limit / 3.28%, Upper flammable limit / 19.0% < Ethyl alcohol>]

Density : about 1.1 / 25 C

Vapor density (air=1) : Not available. [Ethyl alcohol/ 1.59]

4/6 Creation Date: June 12, 2001

Revision Date: May 22, 2009

Solubility in water : Soluble. Evaporation rate : Not available. Volatile : 73-76%

10. STABILITY AND REACTIVITY

Stability: Stability.

Hazardous reactions : Will not occur.

Conditions to avoid : Avoid heat, flames, sparks and other sources of ignition.

Avoid contact with incompatible materials.

Materials to avoid : (Information of components.)

metals Titanium dioxide

oxidizing materials Resin / Coloring agent

oxidizing materials, bases, acids, reducing agents, metals
halo carbons, metals, metal salts, oxidizing materials,

Ethylene glycol
Ethyl alcohol

halogens, peroxides, acids, metal oxides, bases, combustible

materials

Hazardous decomposition products : (Information of components.)

oxides of carbon, water common decomposition products

oxides of titanium. Titanium dioxide

miscellaneous decomposition products. Resin

cyanide, oxides of nitrogen, miscellaneous Coloring agent

decomposition products.

11.TOXICOLOGICAL INFORMATION

(Information of components)

Acute toxicity

Ingestion LD50	>24000mg/kg-Rat	Titanium dioxide
	\geq 5000mg/kg-Rat	Coloring agent
	1650mg/kg-Cat、	Ethylene glycol
	4700mg/kg-Rat	
	3450mg/kg-Mouse	Ethyl alcohol
Inhalation LC50	6820 mg/m 3-4 H-Rat	Titanium dioxide
	20000ppm-10H-Rat	Ethyl alcohol
Skin LD50	9530uL/kg-Rabbit	Ethylene glycol

Local effects Irritant;inhalation, skin, eye Ethylene glycol / Ethyl alcohol

Chronic toxicity and long term toxicity

The substance may have effects on the central nervous system, resulting in Ethylene glycol

abnormal eye movements (nystagmus).

The liquid defats the skin. The substance may have effects on the upper Ethyl alcohol

respiratory tract and central nervous system, resulting in irritation,

headache, fatigue and lack of concentration. See Note

5/6

Revision Date: May 22, 2009

Signs and Symptoms of overexposure and aggravated by exposure

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Inhalation	irritation,cough	Titanium dioxide / Ethylene
		glycol / Ethyl alcohol
	headache,nausea	Resin
	irritation	Coloring agent
Skin contact	irritation	Resin / Coloring agent
	irritation,dry	Ethylene glycol / Ethyl alcohol
Eye contact	irritation,redness	Titanium dioxide / Ethylene
•		glycol / Ethyl alcohol
	irritation	Resin / Coloring agent
Ingestion	physiologically inert,intestinal	Titanium dioxide
	obstruction	
	digestive discomfort	Resin
	nausea,vomiting	Coloring agent / Ethylene glycol
	rash,vomiting	Ethyl alcohol
Specific effects	IARC Group 2B	Titanium dioxide

12. ECOLOGICAL INFORMATION

Not available.

13. DISPOSAL CONSIDERATIONS

Waste from residues : Disposal in accordance with all current regulations and standards.

Contaminated packaging: Not applicable.

14. TRANSPORT INFORMATION

HS Code : 960820

15. REGULATORY INFORMATION

Regulations (Information of components)

Hazardous chemicals (OSHA HCS) : Titanium dioxide / Ethylene glycol / Ethyl alcohol

EU labeling

Xi;R43 Coloring agent 25%<=Xn;R22 Ethylene glycol F;R11 Ethyl alcohol

CANADA Hazardous Products Act - Ingredient Disclosure List

1%overEthylene glycol0.1%overEthyl alcohol

Hazard and safety information

Products are manufactured in accordance with European regulation EN71 part 3

Products are manufactured in accordance with ELV directive of EU.

16. OTHER INFORMATION

This sheet completes the technical sheet of use but it doesn't replace it. The information contained in this sheet are based knowledge of the products at the data: (May 22, 2009). They are given quite sincerely. Moreover the attention of the users is drawn on the risks possibly taken, when a product is used for other utilization than these which it is intended.

Safety data sheet for chemical products

1. PRODUCT AND COMPANY IDENTIFICATION

[POSCA] Product name: PCF-350 Yellow

Manufacture's name : MITSUBISHI PENCIL CO.,LTD.

: 5-23-37, HIGASHIOHI, SHINAGAWA, TOKYO, JAPAN Address Telephone number : 03-3458-6281 Telefax number : 03-3450-0363

: 2422337 MBPENC J. Telex number

Creation Date 12, 2001 : June Revision Date : May 22, 2009

File No. : 010131A Rev. 2.5.07.03

2. COMPOSITION/INFORMATION ON INGREDIENTS

The chemical product is a substance or a preparation: Preparation

Chemical nature: Component parts : Ink

Chemical or generic name	CAS No.	TSCA	EINECS No.	Concentration range (wt%)
Water	7732-18-5	Registered	2317912	50- 80
Titanium dioxide	13463-67-7	Registered	2366755	< 10
Coloring agents	Registered	Registered	Registered	< 10
Resins	Registered	Registered	Registered	< 10
Ethylene glycol	107-21-1	Registered	2034733	< 10
Ethyl alcohol	64-17-5	Registered	2005786	< 10

Other parts : Other parts are excluded from 'chemical substances'.

3. HAZARDS IDENTIFICATION

Most important hazards : Not available.

Specific hazards : Information of components.

<Coloring agent>

PHYSICAL HAZARDS: Dust/air mixtures may ignite or explode.

<Ethylene glycol>

MAJOR HEALTH HAZARDS: respiratory tract irritation, skin irritation, eye irritation, central nervous system depression, nerve damage, kidney damage

<Ethyl alcohol>

MAJOR HEALTH HAZARDS: respiratory tract irritation, skin irritation, eye irritation, liver damage, central nervous system depression

PHYSICAL HAZARDS: Flammable liquid and vapor. Vapor may cause flash fire.

4. FIRST-AID MEASURES

Inhalation:

Not applicable.

(Due to its low vapor pressure. Inhalation is unlikely at room temperature.)

Skin contact:

Wash skin with soap and water for at least 15 minutes while removing contaminated clothing and shoes. Get medical attention, if needed. Thoroughly clean and dry contaminated clothing and shoes before reuse.

Eye contact:

Flush eyes with plenty of water for at least 15 minutes. Then get immediate medical attention.

Ingestion:

If swallowed, seek medical advice, and show the MSDS to the physician then.

[Ink quantity of product : about 5.0g]

5. FIRE-FIGHTING MEASURES

Fire and explosion measures : Slight fire hazard.

Extinguishing media:

Suitable : regular dry chemical, carbon dioxide, water, regular foam.

Large fires : Use regular foam or flood with fine water spray.

Fire fighting : The Products is no flammable.

Use extinguishing agents appropriate for surrounding fire. Avoid inhalation of material or combustion by-products.

Stay upwind and keep out of low areas.

6. ACCIDENTAL RELEASE MEASURES

Personal precautions : Not available.

Environmental precautions: Do not wash away into shower or water way. Methods for cleaning up: Wipe off by dry cloth and wash with water.

: In accordance with national, state and local regulations.

7. HANDLING AND STORAGE

Store and handle in accordance with all current regulations and standards. Keep separated from incompatible substances.

Handling:

Technical measures : Don't swallow ink.

Recap after use.

Keep out of the reach of children.Avoid contact with skin and eyes.

Precautions : Not available. Safe handling advice : Not available.

Storage:

Technical measures : Keep away from oxidizing materials, ignition sources and

high temperature.

Storage condition : Avoid direct sunlight.

: Do not leave the products in high temperature space.

Ethylene glycol Ethyl alcohol

: Recommended temperature: 0-30 C.

Incompatible products : (Information of components.)

metals

Titanium dioxide
oxidizing materials

Coloring agent / Resin

oxidizing materials, bases, acids, reducing agents, metals halo carbons, metals, metal salts, oxidizing materials, halogens,

peroxides, acids, metal oxides, bases, combustible materials

Packaging materials : Not applicable.

8. EXPOSURE CONTROL / PERSONAL PROTECTION

Engineering measures : Not required.

Control parameters (Information of components.)

OSHA	15mg/m3 TWA (Total dust) 5mg/m3(Respirable fraction), 15mg/m3(Total dust) [Nuisance Dust]	Titanium dioxide Coloring agent
	1000ppm TWA	Ethyl alcohol
ACGIH	10mg/m3 TWA	Titanium dioxide /
		Coloring agent
	100mg/m3 ceiling (particulate)(aerosol)	Ethylene glycol
	1000ppm TWA	Ethyl alcohol
EC	6mg/m3	Titanium dioxide
	52mg/m3(20ppm) TWA(skin), 104mg/m3(40ppm) STEL(skin)	Ethylene glycol
	1000ppm	Ethyl alcohol

Personal protective equipment : Not required.

9. PHYSICAL AND CHEMICAL PROPERTIES

[]: Information of components.

Physical state and form : Low viscous liquid.

Color : Yellow.
Odor : Faint odor.
pH : about 8.3

Boiling point : Not available. [Water/ 100 C]

Melting point :<-10 C

Flash point : Not applicable. [Ethyl alcohol/ 12.2 C(CC)] Auto ignition temperature : Not applicable. [Ethyl alcohol/ 363 C]

Explosion limits : Not applicable.

[Lower flammable limit / 3.28%, Upper flammable limit / 19.0% < Ethyl alcohol>]

Density : about 1.1 / 25 C

Vapor density (air=1) : Not available. [Ethyl alcohol/ 1.59]

Solubility in water : Soluble. Evaporation rate : Not available. Volatile : 74-77%

10. STABILITY AND REACTIVITY

Stability : Stability.

Hazardous reactions : Will not occur.

Conditions to avoid : Avoid heat, flames, sparks and other sources of ignition.

Avoid contact with incompatible materials.

Materials to avoid : (Information of components.)

metals
Titanium dioxide
oxidizing materials
Coloring agent / Resin

oxidizing materials, bases, acids, reducing agents, metals Ethylene glycol halo carbons, metals, metal salts, oxidizing materials, halogens, Ethyl alcohol

peroxides, acids, metal oxides, bases, combustible materials

Hazardous decomposition products : (Information of components.)

oxides of carbon, water common decomposition products

oxides of titanium. Titanium dioxide oxides of nitrogen, miscellaneous decomposition products. Coloring agent

miscellaneous decomposition products. Resin

11.TOXICOLOGICAL INFORMATION

(Information of components)

Acute toxicity

Ingestion LD50	>24000mg/kg-Rat	Titanium dioxide
	\geq 5000mg/kg-Rat	Coloring agent
	1650mg/kg-Cat、	Ethylene glycol
	4700mg/kg-Rat	
	3450mg/kg-Mouse	Ethyl alcohol
Inhalation LC50	6820mg/m3-4H-Rat	Titanium dioxide
	20000ppm-10H-Rat	Ethyl alcohol
Skin LD50	9530uL/kg-Rabbit	Ethylene glycol

Local effects Irritant; inhalation, skin, eye Ethylene glycol / Ethyl alcohol

Chronic toxicity and long term toxicity

The substance may have effects on the central nervous system, resulting in Ethylene glycol abnormal eye movements (nystagmus).

The liquid defats the skin. The substance may have effects on the upper ${\bf r}$

respiratory tract and central nervous system, resulting in irritation,

headache, fatigue and lack of concentration. See Note.

Ethyl alcohol

5/6

Revision Date: May 22, 2009

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Signs and Symptoms	of overexposure and	l aggravated by exposure

Inhalation	irritation,cough	Titanium dioxide / Ethylene
		glycol / Ethyl alcohol
	irritation	Coloring agent
	headache,nausea	Resin
Skin contact	redness,swelling	Coloring agent
	irritation	Resin
	irritation,dry	Ethylene glycol / Ethyl alcohol
Eye contact	irritation,redness	Titanium dioxide / Ethylene
•		glycol / Ethyl alcohol
	irritation	Resin
Ingestion	physiologically inert, intestinal	Titanium dioxide
	obstruction	
	nausea,vomiting	Coloring agent / Ethylene glycol
	digestive discomfort	Resin
	rash,vomiting	Ethyl alcohol
Specific effects	IARC Group 2B	Titanium dioxide

12. ECOLOGICAL INFORMATION

Not available.

13. DISPOSAL CONSIDERATIONS

Waste from residues : Disposal in accordance with all current regulations and standards.

Contaminated packaging: Not applicable.

14. TRANSPORT INFORMATION

HS Code : 960820

15. REGULATORY INFORMATION

Regulations (Information of components)

Hazardous chemicals (OSHA HCS)

: Titanium dioxide / Ethylene glycol / Ethyl alcohol

EU labeling

 $\begin{array}{ccc} \text{Xi;R43} & \text{Coloring agent} \\ 25\% <= & \text{Xn;R22} & \text{Ethylene glycol} \\ \text{F;R11} & \text{Ethyl alcohol} \end{array}$

CANADA Hazardous Products Act - Ingredient Disclosure List

1%overEthylene glycol0.1%overEthyl alcohol

Hazard and safety information

Products are manufactured in accordance with European regulation EN71 part 3

Products are manufactured in accordance with ELV directive of EU.

16. OTHER INFORMATION

This sheet completes the technical sheet of use but it doesn't replace it. The information contained in this sheet are based knowledge of the products at the data: (May 22, 2009). They are given quite sincerely. Moreover the attention of the users is drawn on the risks possibly taken, when a product is used for other utilization than these which it is intended.

Safety data sheet for chemical products

1. PRODUCT AND COMPANY IDENTIFICATION

Product name: PCF-350 Pink [POSCA]

Manufacture's name : MITSUBISHI PENCIL CO.,LTD.

: 5-23-37, HIGASHIOHI, SHINAGAWA, TOKYO, JAPAN Address Telephone number : 03-3458-6281 Telefax number : 03-3450-0363

: 2422337 MBPENC J. Telex number

Creation Date 12, 2001 : June Revision Date : May 22, 2009

File No. Rev. 2.5.07.03 : 010133A

2. COMPOSITION/INFORMATION ON INGREDIENTS

The chemical product is a substance or a preparation: Preparation

Chemical nature: Component parts : Ink

Chemical or generic name	CAS No.	TSCA	EINECS No.	Concentration range (wt%)
Water	7732-18-5	Registered	2317912	50- 80
Titanium dioxide	13463-67-7	Registered	2366755	10- 30
Resins	Registered	Registered	Registered	10- 30
Ethylene glycol	107-21-1	Registered	2034733	< 10
Ethyl alcohol	64-17-5	Registered	2005786	< 10
Coloring agents	Registered	Registered	Registered	< 10
Polyoxyethylene nonylphenyl ether	9016-45-9	Registered	Registered	< 1

Other parts : Other parts are excluded from 'chemical substances'.

3. HAZARDS IDENTIFICATION

Most important hazards : Not available.

Specific hazards : Information of components.

<Resin>

PHYSICAL HAZARDS: Dust/air mixtures may ignite or explode.

<Ethylene glycol>

MAJOR HEALTH HAZARDS: respiratory tract irritation, skin irritation, eye irritation, central nervous system depression, nerve damage, kidney damage

<Ethyl alcohol>

MAJOR HEALTH HAZARDS: respiratory tract irritation, skin irritation, eye irritation, liver damage, central nervous system depression

PHYSICAL HAZARDS: Flammable liquid and vapor. Vapor may cause flash fire.

4. FIRST-AID MEASURES

Inhalation:

Not applicable.

(Due to its low vapor pressure. Inhalation is unlikely at room temperature.)

Skin contact:

Wash skin with soap and water for at least 15 minutes while removing contaminated clothing and shoes. Get medical attention, if needed. Thoroughly clean and dry contaminated clothing and shoes before reuse.

Eye contact:

Flush eyes with plenty of water for at least 15 minutes. Then get immediate medical attention.

Ingestion:

If swallowed, seek medical advice, and show the MSDS to the physician then.

[Ink quantity of product : about 5.2g]

5. FIRE-FIGHTING MEASURES

Fire and explosion measures : Slight fire hazard.

Extinguishing media:

Suitable : regular dry chemical, carbon dioxide, water, regular foam.

Large fires : Use regular foam or flood with fine water spray.

Fire fighting : The Products is no flammable.

Use extinguishing agents appropriate for surrounding fire. Avoid inhalation of material or combustion by-products.

Stay upwind and keep out of low areas.

6. ACCIDENTAL RELEASE MEASURES

Personal precautions : Not available.

Environmental precautions: Do not wash away into shower or water way. Methods for cleaning up: Wipe off by dry cloth and wash with water.

: In accordance with national, state and local regulations.

7. HANDLING AND STORAGE

Store and handle in accordance with all current regulations and standards. Keep separated from incompatible substances.

Handling:

Technical measures : Don't swallow ink.

: Recap after use.

Keep out of the reach of children.Avoid contact with skin and eyes.

Precautions : Not available. Safe handling advice : Not available.

Storage:

Technical measures : Keep away from oxidizing materials, ignition sources and

high temperature.

Storage condition : Avoid direct sunlight.

: Do not leave the products in high temperature space.

: Recommended temperature: 0-30 C.

Incompatible products : (Information of components.)

metals Titanium dioxide Resin / Coloring agent / oxidizing materials

Polyoxyethylene nonylphenyl ether

oxidizing materials, bases, acids, reducing agents,

metals

halo carbons, metals, metal salts, oxidizing materials,

halogens, peroxides, acids, metal oxides, bases,

combustible materials

Ethyl alcohol

Ethylene glycol

Packaging materials : Not applicable.

8. EXPOSURE CONTROL / PERSONAL PROTECTION

Engineering measures : Not required.

Control parameters (Information of components.)

OSHA	15mg/m3 TWA (Total dust)	Titanium dioxide /
		Coloring agent
	1000ppm TWA	Ethyl alcohol
ACGIH	10mg/m3 TWA	Titanium dioxide /
		Coloring agent
	1000ppm TWA	Ethyl alcohol
	100mg/m3 ceiling (particulate)(aerosol)	Ethylene glycol
\mathbf{EC}	6mg/m3	Titanium dioxide
	52mg/m3(20ppm)TWA(skin),	Ethylene glycol
	104mg/m3(40ppm) STEL(skin)	
	1000ppm	Ethyl alcohol

Personal protective equipment : Not required.

9. PHYSICAL AND CHEMICAL PROPERTIES

]: Information of components.

Physical state and form : Low viscous liquid.

Color : Pink. Odor : Faint odor. Ηg : about 8.0

Boiling point : Not available. [Water/ 100 C]

Melting point : <-10 C

Flash point : Not applicable. [Ethyl alcohol/ 12.2 C(CC)] Auto ignition temperature : Not applicable. [Ethyl alcohol/ 363 C]

Explosion limits : Not applicable.

[Lower flammable limit / 3.28%, Upper flammable limit / 19.0% < Ethyl alcohol>]

Density : about 1.2 / 25 C

Vapor density (air=1) : Not available. [Ethyl alcohol/ 1.59]

Solubility in water : Soluble. Evaporation rate : Not available. Volatile : 68-71%

10. STABILITY AND REACTIVITY

Stability : Stability.

Hazardous reactions : Will not occur.

Conditions to avoid : Avoid heat, flames, sparks and other sources of ignition.

Avoid contact with incompatible materials.

Materials to avoid

: (Information of components.)

metals

oxidizing materials

Titanium dioxide Resin / Coloring agent /

Polyoxyethylene nonylphenyl ether

oxidizing materials, bases, acids, reducing agents,

halo carbons, metals, metal salts, oxidizing materials,

halogens, peroxides, acids, metal oxides, bases,

combustible materials

Ethyl alcohol

Ethylene glycol

Hazardous decomposition products : (Information of components.)

oxides of carbon, water common decomposition products

Resin

oxides of titanium. Titanium dioxide

oxides of nitrogen, cyanides, aldehydes,

corrosive acrolein, various organic fragments,

miscellaneous decomposition products.

oxides of nitrogen. Coloring agent

11.TOXICOLOGICAL INFORMATION

(Information of components)

Acute toxicity

Ingestion LD50	>24000mg/kg-Rat	Titanium dioxide
	1000mg/kg-Mouse	Resin
	1650mg/kg-Cat、	Ethylene glycol
	4700mg/kg-Rat	
	3450mg/kg-Mouse	Ethyl alcohol
	2950mg/kg-Mouse	Coloring agent
	1310mg/kg-Rat	Polyoxyethylene nonylphenyl ether
Inhalation LC50	6820mg/m3-4H-Rat	Titanium dioxide
	20000ppm-10H-Rat	Ethyl alcohol
Skin LD50	9530uL/kg-Rabbit	Ethylene glycol
	2ml/kg-Rabbit	Polyoxyethylene nonylphenyl ether
Local effects	Irritant;inhalation, skin, eye	Ethylene glycol / Ethyl alcohol
	Irritant;eye	Polyoxyethylene nonylphenyl ether

Chronic toxicity and long term toxicity

The substance may have effects on the central nervous system, resulting in

Ethylene glycol

abnormal eye movements (nystagmus).

The liquid defats the skin. The substance may have effects on the upper respiratory tract and central nervous system, resulting in irritation, headache, Ethyl alcohol

fatigue and lack of concentration. See Note.

Signs and Symptoms of overexposure and aggravated by exposure

Inhalation	irritation, cough	Titanium dioxide / Resin /
11110101011	, 8	Ethylene glycol / Ethyl alcohol
	irritation	Coloring agent / Polyoxyethylene nonylphenyl ether
Skin contact	mechanical abrasion,irritation	Resin
	irritation,dry	Ethylene glycol / Ethyl alcohol
	redness,swelling of skin	Coloring agent
	irritation	Polyoxyethylene nonylphenyl ether
Eye contact	irritation,redness	Titanium dioxide / Ethylene
·		glycol / Ethyl alcohol
	irritation	Resin
	irritation,eye damage	Polyoxyethylene nonylphenyl ether
Ingestion	physiologically inert,intestinal	Titanium dioxide
	digestive discomfort	Resin
	nausea,vomiting	Ethylene glycol / Coloring agent
	rash, vomiting	Ethyl alcohol
	digestive disorders,diarrhea	Polyoxyethylene nonylphenyl ether
Specific effects	IARC Group 2B	Titanium dioxide
	IARC Group 3	Resin

12. ECOLOGICAL INFORMATION

Not available.

5/6

13. DISPOSAL CONSIDERATIONS

Waste from residues : Disposal in accordance with all current regulations and standards.

Contaminated packaging: Not applicable.

14. TRANSPORT INFORMATION

HS Code : 960820

15. REGULATORY INFORMATION

Regulations (Information of components)

Hazardous chemicals (OSHA HCS) : Titanium dioxide / Ethylene glycol / Ethyl alcohol

EU labeling

25%<=Xn;R22 Ethylene glycol F;R11 Ethyl alcohol

CANADA Hazardous Products Act - Ingredient Disclosure List

1%overEthylene glycol0.1%overEthyl alcohol

Hazard and safety information

Products are manufactured in accordance with European regulation EN71 part 3

Products are manufactured in accordance with ELV directive of EU.

16. OTHER INFORMATION

This sheet completes the technical sheet of use but it doesn't replace it. The information contained in this sheet are based knowledge of the products at the data: (May 22, 2009). They are given quite sincerely. Moreover the attention of the users is drawn on the risks possibly taken, when a product is used for other utilization than these which it is intended.

Safety data sheet for chemical products

1. PRODUCT AND COMPANY IDENTIFICATION

Product name: PCF-350 Light blue [POSCA]

Manufacture's name : MITSUBISHI PENCIL CO.,LTD.

Address : 5-23-37, HIGASHIOHI, SHINAGAWA, TOKYO, JAPAN Telephone number : 03-3458-6281 Telefax number : 03-3450-0363

Telex number : 2422337 MBPENC J.

Creation Date : June 12, 2001 Revision Date : May 22, 2009

File No. : 010134A Rev. 2.5.07.03

2. COMPOSITION/INFORMATION ON INGREDIENTS

The chemical product is a substance or a preparation: Preparation

Chemical nature: Component parts : Ink

Chemical or generic name	CAS No.	TSCA	EINECS No.	Concentration range (wt%)
Water	7732-18-5	Registered	2317912	50- 80
Titanium dioxide	13463-67-7	Registered	2366755	10- 30
Resins	Registered	Registered	Registered	< 10
Ethyl alcohol	64-17-5	Registered	2005786	< 10
Ethylene glycol	107-21-1	Registered	2034733	< 10
2-Propanol	67-63-0	Registered	2006617	< 10
Coloring agent	Registered	Registered	Registered	< 10

Other parts : Other parts are excluded from 'chemical substances'.

3. HAZARDS IDENTIFICATION

Most important hazards : Not available.

Specific hazards : Information of components.

<Ethvl alcohol>

MAJOR HEALTH HAZARDS: respiratory tract irritation, skin irritation, eye irritation, liver damage, central nervous system depression

PHYSICAL HAZARDS: Flammable liquid and vapor. Vapor may cause flash fire.

<Ethylene glycol>

MAJOR HEALTH HAZARDS: respiratory tract irritation, skin irritation, eye irritation, central nervous system depression, nerve damage, kidney damage

<2-Propanol>

MAJOR HEALTH HAZARDS: respiratory tract irritation, eye irritation, central nervous system depression

PHYSICAL HAZARDS: Flammable liquid and vapor. Vapor may cause flash fire.

<Coloring agent>

PHYSICAL HAZARDS: Dust/air mixtures may ignite or explode.

2/6

Revision Date: May 22, 2009

4. FIRST-AID MEASURES

Inhalation:

Not applicable.

(Due to its low vapor pressure. Inhalation is unlikely at room temperature.)

Skin contact:

Wash skin with soap and water for at least 15 minutes while removing contaminated clothing and shoes. Get medical attention, if needed. Thoroughly clean and dry contaminated clothing and shoes before reuse.

Eye contact:

Flush eyes with plenty of water for at least 15 minutes. Then get immediate medical attention.

Ingestion:

If swallowed, seek medical advice, and show the MSDS to the physician then.

[Ink quantity of product : about 5.5g]

5. FIRE-FIGHTING MEASURES

Fire and explosion measures : Slight fire hazard.

Extinguishing media:

Suitable : regular dry chemical, carbon dioxide, water, regular foam.

Large fires : Use regular foam or flood with fine water spray.

Fire fighting : The Products is no flammable.

Use extinguishing agents appropriate for surrounding fire. Avoid inhalation of material or combustion by-products.

Stay upwind and keep out of low areas.

6. ACCIDENTAL RELEASE MEASURES

Personal precautions : Not available.

Environmental precautions: Do not wash away into shower or water way. Methods for cleaning up: Wipe off by dry cloth and wash with water.

: In accordance with national, state and local regulations.

7. HANDLING AND STORAGE

Store and handle in accordance with all current regulations and standards. Keep separated from incompatible substances.

Handling:

Technical measures : Don't swallow ink.

Recap after use.

Keep out of the reach of children.Avoid contact with skin and eyes.

Precautions : Not available. Safe handling advice : Not available.

Storage:

Technical measures : Keep away from oxidizing materials, ignition sources and

high temperature.

Storage condition : Avoid direct sunlight.

: Do not leave the products in high temperature space.

: Recommended temperature: 0-30 C.

Incompatible products : (Information of components.)

metals

Titanium dioxide
oxidizing materials

Resin / Coloring agent

halo carbons, metals, metal salts, oxidizing materials, halogens,

peroxides, acids, metal oxides, bases, combustible materials oxidizing materials, bases, acids, reducing agents, metals acids, metals, oxidizing materials, combustible materials,

halogens, peroxides, bases, metal salts

Packaging materials : Not applicable.

Ethyl alcohol

Ethylene glycol 2-Propanol

8. EXPOSURE CONTROL / PERSONAL PROTECTION

Engineering measures : Not required.

Control parameters (Information of components.)

OSHA	15mg/m3 TWA (Total dust) 1000ppm TWA 400 ppm TWA, 500ppm STEL 5mg/m3(Respirable fraction), 15mg/m3(Total dust) [Nuisance Dust]	Titanium dioxide Ethyl alcohol 2-Propanol Coloring agent
ACGIH	10mg/m3 TWA 1000ppm TWA 100mg/m3 ceiling (particulate)(aerosol) 200ppm TWA, 400ppm STEL	Titanium dioxide / Coloring agent Ethyl alcohol Ethylene glycol 2-Propanol
EC	6mg/m3 1000ppm 52mg/m3(20ppm) TWA(skin), 104mg/m3(40ppm) STEL(skin)	Titanium dioxide Ethyl alcohol Ethylene glycol

Personal protective equipment : Not required.

9. PHYSICAL AND CHEMICAL PROPERTIES

[]: Information of components.

Physical state and form : Low viscous liquid.

Color : Light blue.
Odor : Faint odor.
pH : about 8.4

Boiling point : Not available. [Water/ 100 C]

Melting point : <-10 C

Flash point : Not applicable. [2-Propanol/ 11.7 C]
Auto ignition temperature : Not applicable. [Ethyl alcohol/ 363 C]

Explosion limits : Not applicable.

[Lower flammable limit / 2.0%, Upper flammable limit / 12.7% <2-Propanol>]

Density : about 1.2 / 25 C

Vapor density (air=1) : Not available. [2-Propanol/ 2.07-2.10]

Solubility in water : Soluble. Evaporation rate : Not available. Volatile : 69-72%

Ethyl alcohol

10. STABILITY AND REACTIVITY

Stability : Stability.

Hazardous reactions : Will not occur.

Conditions to avoid : Avoid heat, flames, sparks and other sources of ignition.

Avoid contact with incompatible materials.

Materials to avoid : (Information of components.)

metals Titanium dioxide Resin / Coloring agent oxidizing materials

halo carbons, metals, metal salts, oxidizing materials, halogens,

peroxides, acids, metal oxides, bases, combustible materials

oxidizing materials, bases, acids, reducing agents, metals Ethylene glycol acids, metals, oxidizing materials, combustible materials, 2-Propanol

halogens, peroxides, bases, metal salts

Hazardous decomposition products : (Information of components.)

oxides of carbon, water common decomposition products

oxides of titanium. Titanium dioxide

miscellaneous decomposition products. Resin

oxides of nitrogen. Coloring agent

11.TOXICOLOGICAL INFORMATION

(Information of components)

Acute toxicity

Ingestion LD50	>24000mg/kg-Rat	Titanium dioxide
	3450mg/kg-Mouse	Ethyl alcohol
	1650mg/kg-Cat、	Ethylene glycol
	4700mg/kg-Rat	
	3600mg/kg-Mouse	2-Propanol
	>5000mg/kg-Rat	Coloring agent
Inhalation LC50	6820mg/m3-4H-Rat	Titanium dioxide
	20000ppm-10H-Rat	Ethyl alcohol
	11100ppm-4H-Mouse	2-Propanol
Skin LD50	9530uL/kg-Rabbit	Ethylene glycol
	12800mg/kg-Rabbit	2-Propanol

Local effects Irritant;inhalation, skin, eye Ethyl alcohol / Ethylene glycol

Irritant; inhalation, eve 2-Propanol

Chronic toxicity and long term toxicity

The liquid defats the skin. The substance may have effects on the upper Ethyl alcohol respiratory tract and central nervous system, resulting in irritation, headache,

fatigue and lack of concentration. See Note.

The substance may have effects on the central nervous system, resulting in Ethylene glycol

abnormal eye movements (nystagmus).

The liquid defats the skin. 2-Propanol

Creation Date: June 12, 2001

5/6

Revision Date: May 22, 2009

Signs and Sy	mptoms of overex	posure and aggra	vated by exposure
Digits and Dy	imposition of overex	posare and aggra	valua by capobale

Inhalation	irritation,cough	Titanium dioxide / Ethyl alcohol /
		Ethylene glycol
	headache,nausea	Resin
	irritation,nausea	2-Propanol
	irritation	Coloring agent
Skin contact	irritation	Resin
	irritation,dry	Ethyl alcohol / Ethylene glycol
	irritation, absorption	2-Propanol
Eye contact	irritation,redness	Titanium dioxide / Ethyl alcohol /
		Ethylene glycol
	irritation	Resin / Coloring agent
	irritation,pain	2-Propanol
Ingestion	physiologically inert,intestinal	Titanium dioxide
	obstruction	
	digestive discomfort	Resin
	rash,vomiting	Ethyl alcohol
	nausea,vomiting	Ethylene glycol
	nausea,stomach pain	2-Propanol
	gastric disturbances	Coloring agent
Specific effects	IARC Group 2B	Titanium dioxide
	IARC Group 3	2-Propanol

12. ECOLOGICAL INFORMATION

Not available.

13. DISPOSAL CONSIDERATIONS

Waste from residues : Disposal in accordance with all current regulations and standards.

Contaminated packaging: Not applicable.

14. TRANSPORT INFORMATION

HS Code : 960820

15. REGULATORY INFORMATION

Regulations (Information of components)

Hazardous chemicals (OSHA HCS)

: Titanium dioxide / Ethyl alcohol / Ethylene glycol / 2-Propanol

EU labeling

F;R11 Ethyl alcohol
25%<=Xn;R22 Ethylene glycol
F;R11, Xi;R36 2-Propanol

CANADA Hazardous Products Act - Ingredient Disclosure List

0.1%over Ethyl alcohol

1%over Ethylene glycol / 2-Propanol

6/6 Creation Date: June 12, 2001

Revision Date: May 22, 2009

Hazard and safety information

Products are manufactured in accordance with European regulation EN71 part 3 Products are manufactured in accordance with ELV directive of EU.

16. OTHER INFORMATION

This sheet completes the technical sheet of use but it doesn't replace it. The information contained in this sheet are based knowledge of the products at the data: (May 22, 2009). They are given quite sincerely. Moreover the attention of the users is drawn on the risks possibly taken, when a product is used for other utilization than these which it is intended.

Safety data sheet for chemical products

1. PRODUCT AND COMPANY IDENTIFICATION

Product name: PCF-350 White [POSCA]

Manufacture's name : MITSUBISHI PENCIL CO.,LTD.

Address : 5-23-37, HIGASHIOHI, SHINAGAWA, TOKYO, JAPAN Telephone number : 03-3458-6281 Telefax number : 03-3450-0363

Telex number : 2422337 MBPENC J.

Creation Date : June 12, 2001 Revision Date : May 22, 2009

File No. : 010137A Rev. 2.5.07.03

2. COMPOSITION/INFORMATION ON INGREDIENTS

The chemical product is a substance or a preparation: Preparation

Chemical nature: Component parts : Ink

Chemical or generic name	CAS No.	TSCA	EINECS No.	Concentration range (wt%)
Water	7732-18-5	Registered	2317912	50- 80
Titanium dioxide	13463-67-7	Registered	2366755	10- 30
Resins	Registered	Registered	Registered	< 10
Ethyl alcohol	64-17-5	Registered	2005786	< 10
Ethylene glycol	107-21-1	Registered	2034733	< 10
2-Propanol	67-63-0	Registered	2006617	< 10

Other parts : Other parts are excluded from 'chemical substances'.

3. HAZARDS IDENTIFICATION

Most important hazards : Not available.

Specific hazards : Information of components.

<Ethyl alcohol>

MAJOR HEALTH HAZARDS: respiratory tract irritation, skin irritation, eye irritation, liver damage, central nervous system depression

PHYSICAL HAZARDS: Flammable liquid and vapor. Vapor may cause flash fire.

<Ethylene glycol>

MAJOR HEALTH HAZARDS: respiratory tract irritation, skin irritation, eye irritation, central nervous system depression, nerve damage, kidney damage

<2-Propanol>

MAJOR HEALTH HAZARDS: respiratory tract irritation, eye irritation, central nervous system depression

PHYSICAL HAZARDS: Flammable liquid and vapor. Vapor may cause flash fire.

4. FIRST-AID MEASURES

Inhalation:

Not applicable.

(Due to its low vapor pressure. Inhalation is unlikely at room temperature.)

Skin contact:

Wash skin with soap and water for at least 15 minutes while removing contaminated clothing and shoes. Get medical attention, if needed. Thoroughly clean and dry contaminated clothing and shoes before reuse.

Eye contact:

Flush eyes with plenty of water for at least 15 minutes. Then get immediate medical attention.

Ingestion:

If swallowed, seek medical advice, and show the MSDS to the physician then.

[Ink quantity of product : about 5.7g]

5. FIRE-FIGHTING MEASURES

Fire and explosion measures : Slight fire hazard.

Extinguishing media:

Suitable : regular dry chemical, carbon dioxide, water, regular foam.

Large fires : Use regular foam or flood with fine water spray.

Fire fighting : The Products is no flammable.

Use extinguishing agents appropriate for surrounding fire. Avoid inhalation of material or combustion by-products.

Stay upwind and keep out of low areas.

6. ACCIDENTAL RELEASE MEASURES

Personal precautions : Not available.

Environmental precautions: Do not wash away into shower or water way. Methods for cleaning up: Wipe off by dry cloth and wash with water.

: In accordance with national, state and local regulations.

7. HANDLING AND STORAGE

Store and handle in accordance with all current regulations and standards. Keep separated from incompatible substances.

Handling:

Technical measures : Don't swallow ink.

Recap after use.

Keep out of the reach of children.Avoid contact with skin and eyes.

Precautions : Not available. Safe handling advice : Not available.

Storage:

Technical measures : Keep away from oxidizing materials, ignition sources and

high temperature.

Storage condition : Avoid direct sunlight.

: Do not leave the products in high temperature space.

Ethyl alcohol

: Recommended temperature: 0-30 C.

Incompatible products : (Information of components.)

metals Titanium dioxide

oxidizing materials Resin

halo carbons, metals, metal salts, oxidizing materials, halogens,

peroxides, acids, metal oxides, bases, combustible materials

oxidizing materials, bases, acids, reducing agents, metals

Ethylene glycol acids, metals, oxidizing materials, combustible materials, halogens, 2-Propanol

peroxides, bases, metal salts

Packaging materials : Not applicable.

8. EXPOSURE CONTROL / PERSONAL PROTECTION

Engineering measures : Not required.

Control parameters (Information of components.)

15mg/m3 TWA (Total dust)	Titanium dioxide
1000ppm TWA	Ethyl alcohol
400 ppm TWA, 500ppm STEL	2-Propanol
10mg/m3 TWA	Titanium dioxide
1000ppm TWA	Ethyl alcohol
100mg/m3 ceiling (particulate)(aerosol)	Ethylene glycol
200ppm TWA, 400ppm STEL	2-Propanol
6mg/m3	Titanium dioxide
1000ppm	Ethyl alcohol
52mg/m3(20ppm) TWA(skin),	Ethylene glycol
104mg/m3(40ppm) STEL(skin)	
	1000ppm TWA 400 ppm TWA, 500ppm STEL 10mg/m3 TWA 1000ppm TWA 100mg/m3 ceiling (particulate)(aerosol) 200ppm TWA, 400ppm STEL 6mg/m3 1000ppm

Personal protective equipment : Not required.

9. PHYSICAL AND CHEMICAL PROPERTIES

ſ]: Information of components.

Physical state and form : Low viscous liquid.

Color : White. Odor : Faint odor. Нα : about 8.1

Boiling point : Not available. [Water/ 100 C]

Melting point : <-10 C

Flash point : Not applicable. [2-Propanol/ 11.7 C] Auto ignition temperature : Not applicable. [Ethyl alcohol/ 363 C]

Explosion limits : Not applicable.

[Lower flammable limit / 2.0%, Upper flammable limit / 12.7% <2-Propanol>]

Density : about 1.3 / 25 C

Vapor density (air=1) : Not available. [2-Propanol/ 2.07-2.10]

Solubility in water : Soluble. Evaporation rate : Not available. Volatile : 65-68%

10. STABILITY AND REACTIVITY

Stability : Stability.

Hazardous reactions : Will not occur.

Conditions to avoid : Avoid heat, flames, sparks and other sources of ignition.

Avoid contact with incompatible materials.

Materials to avoid : (Information of components.)

metals Titanium dioxide

Ethyl alcohol

Ethylene glycol

2-Propanol

oxidizing materials Resin

halo carbons, metals, metal salts, oxidizing materials, halogens,

peroxides, acids, metal oxides, bases, combustible materials

oxidizing materials, bases, acids, reducing agents, metals acids, metals, oxidizing materials, combustible materials, halogens,

peroxides, bases, metal salts

Hazardous decomposition products : (Information of components.)

oxides of carbon, water common decomposition products

oxides of titanium. Titanium dioxide

miscellaneous decomposition products. Resin

11.TOXICOLOGICAL INFORMATION

(Information of components)

Acute toxicity

Ingestion LD50	>24000mg/kg-Rat	Titanium dioxide
	3450mg/kg-Mouse	Ethyl alcohol
	1650mg/kg-Cat、	Ethylene glycol
	4700mg/kg-Rat	
	3600mg/kg-Mouse	2-Propanol
Inhalation LC50	6820mg/m3-4H-Rat	Titanium dioxide
	20000ppm-10H-Rat	Ethyl alcohol
	11100ppm-4H-Mouse	2-Propanol
Skin LD50	9530uL/kg-Rabbit	Ethylene glycol
	12800mg/kg-Rabbit	2-Propanol

Local effects Irritant; inhalation, skin, eye Ethyl alcohol / Ethylene glycol

Irritant;inhalation, eye 2-Propanol

Chronic toxicity and long term toxicity

The liquid defats the skin. The substance may have effects on the upper Ethyl alcohol

respiratory tract and central nervous system, resulting in irritation, headache,

fatigue and lack of concentration. See Note

The substance may have effects on the central nervous system, resulting in Ethylene glycol

abnormal eye movements (nystagmus).

The liquid defats the skin. 2-Propanol

Creation Date: June 12, 2001

5/6

Revision Date: May 22, 2009

Signs	and Sym	optoms of	overex	posure a	and as	ggravated	lbv	exposure
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Inhalation	irritation,cough	Titanium dioxide / Ethyl alcohol /
		Ethylene glycol
	headache,nausea	Resin
	irritation,nausea	2-Propanol
Skin contact	irritation	Resin
	irritation,dry	Ethyl alcohol / Ethylene glycol
	irritation, absorption	2-Propanol
Eye contact	irritation,redness	Titanium dioxide / Ethyl alcohol /
•		Ethylene glycol
	irritation	Resin
	irritation,pain	2-Propanol
Ingestion	physiologically inert,intestinal	Titanium dioxide
	obstruction	
	digestive discomfort	Resin
	rash, vomiting	Ethyl alcohol
	nausea,vomiting	Ethylene glycol
	nausea,stomach pain	2-Propanol
Specific effects	IARC Group 2B	Titanium dioxide
	IARC Group 3	2-Propanol

12. ECOLOGICAL INFORMATION

Not available.

13. DISPOSAL CONSIDERATIONS

Waste from residues : Disposal in accordance with all current regulations and standards.

Contaminated packaging: Not applicable.

14. TRANSPORT INFORMATION

HS Code : 960820

15. REGULATORY INFORMATION

Regulations (Information of components)

Hazardous chemicals (OSHA HCS)

: Titanium dioxide / Ethyl alcohol / Ethylene glycol / 2-Propanol

EU labeling

F;R11 Ethyl alcohol
25%<=Xn;R22 Ethylene glycol
F;R11, Xi;R36 2-Propanol

CANADA Hazardous Products Act - Ingredient Disclosure List

0.1%over Ethyl alcohol

1%over Ethylene glycol / 2-Propanol

6/6 Creation Date: June 12, 2001

Revision Date: May 22, 2009

Hazard and safety information

Products are manufactured in accordance with European regulation EN71 part 3 Products are manufactured in accordance with ELV directive of EU.

16. OTHER INFORMATION

This sheet completes the technical sheet of use but it doesn't replace it. The information contained in this sheet are based knowledge of the products at the data: (May 22, 2009). They are given quite sincerely. Moreover the attention of the users is drawn on the risks possibly taken, when a product is used for other utilization than these which it is intended.

Safety data sheet for chemical products

1. PRODUCT AND COMPANY IDENTIFICATION

Product name: PCF-350 Gold

Manufacture's name : MITSUBISHI PENCIL CO.,LTD.

Address : 5-23-37, HIGASHIOHI, SHINAGAWA, TOKYO, JAPAN Telephone number : 03-3458-6281 Telefax number : 03-3450-0363

Telex number : 2422337 MBPENC J.

Creation Date 12, 2001 : June Revision Date : May 22, 2009

File No. Rev. 2.5.02.03 : 010138A

2. COMPOSITION/INFORMATION ON INGREDIENTS

The chemical product is a substance or a preparation: Preparation

Chemical nature: Component parts : Ink

Chemical or generic name	CAS No.	TSCA	EINECSNo.	Concentration range (wt%)
Water	7732-18-5	Registered	2317912	50- 80
Resins	Registered	Registered	Registered	10- 30
Aluminum paste	7429-90-5	Registered	2310723	< 10
2-Propanol, 1-methoxy-	107-98-2	Registered	2035391	< 10
Glycerine	56-81-5	Registered	2002895	< 10
Coloring agents	Registered	Registered	Registered	< 10
Additive	Registered	Registered	Registered	< 10
Polyoxyethylene nonylphenyl ether	9016-45-9	Registered	Registered	< 1

Other parts : Other parts are excluded from 'chemical substances'.

3. HAZARDS IDENTIFICATION

Most important hazards : Not available.

Specific hazards : Information of components.

<Resin / Coloring agent>

PHYSICAL HAZARDS: Dust/air mixtures may ignite or explode.

<Aluminum paste>

MAJOR HEALTH HAZARDS: Causes respiratory tract irritation. May be irritating to skin and eyes. May cause convulsions.

<2-Propanol, 1-methoxy->

MAJOR HEALTH HAZARDS: respiratory tract irritation, skin irritation, eye irritation PHYSICAL HAZARDS: Flammable liquid and vapor. Vapor may cause flash fire. May form peroxides during prolonged storage.

4. FIRST-AID MEASURES

Inhalation:

Not applicable.

(Due to its low vapor pressure. Inhalation is unlikely at room temperature.)

Skin contact:

Wash skin with soap and water for at least 15 minutes while removing contaminated clothing and shoes. Get medical attention, if needed. Thoroughly clean and dry contaminated clothing and shoes before reuse.

Eye contact:

Flush eyes with plenty of water for at least 15 minutes. Then get immediate medical attention.

Ingestion:

If swallowed, seek medical advice, and show the MSDS to the physician then.

[Ink quantity of product : about 4.3g]

5. FIRE-FIGHTING MEASURES

Fire and explosion measures : Slight fire hazard.

Extinguishing media:

Suitable : regular dry chemical, carbon dioxide, water, regular foam.

Large fires : Use regular foam or flood with fine water spray.

Fire fighting : The Products is no flammable.

Use extinguishing agents appropriate for surrounding fire. Avoid inhalation of material or combustion by-products.

Stay upwind and keep out of low areas.

6. ACCIDENTAL RELEASE MEASURES

Personal precautions : Not available.

Environmental precautions: Do not wash away into shower or water way. Methods for cleaning up: Wipe off by dry cloth and wash with water.

: In accordance with national, state and local regulations.

7. HANDLING AND STORAGE

Store and handle in accordance with all current regulations and standards. Keep separated from incompatible substances.

Handling:

Technical measures : Don't swallow ink.

Recap after use.

Keep out of the reach of children.Avoid contact with skin and eyes.

Precautions : Not available. Safe handling advice : Not available.

Storage:

Technical measures : Keep away from oxidizing materials, ignition sources and

high temperature.

Storage condition : Avoid direct sunlight.

: Do not leave the products in high temperature space.

Aluminum paste

: Recommended temperature: 0-30 C.

Incompatible products : (Information of components.)

oxidizing materials Resin / 2-Propanol, 1-methoxy- / Coloring

agent / Polyoxyethylene nonylphenyl ether

acids, combustible materials, oxidizing

materials, metals, metal salts, bases, metal oxides, halogens, reducing agents, halo carbons, peroxides, metal

acids, bases, oxidizing materials, metal Glycerine

oxides, peroxides, reducing agents

strong oxidizers Additive

Packaging materials : Not applicable.

8. EXPOSURE CONTROL / PERSONAL PROTECTION

Engineering measures : Not required.

Control parameters (Information of components.)

OSHA	15mg/m3(total dust), 5mg/m3(respirable fraction), 5mg/m3 (pyro powders)	Aluminum paste
	5mg/m3 TWA(respirable dust fraction), 15mg/m3 TWA (total dust)	Glycerine
	5mg/m3(Respirable fraction), 15mg/m3(Total dust) [Nuisance Dust]	Coloring agent
ACGIH	10mg/m3 TWA (metal particulate), 5mg/m3	Aluminum paste
	100ppm TWA, 150ppm STEL	2-Propanol, 1-methoxy-
	10mg/m3 TWA	Glycerine
	10mg/m3(Nuisance Dust)	Coloring agent
EC	100ppm, 375mg/m3	2-Propanol, 1-methoxy-

Personal protective equipment : Not required.

9. PHYSICAL AND CHEMICAL PROPERTIES

[]: Information of components.

Physical state and form : Low viscous liquid.

Color : Gold.
Odor : None odor.
pH : about 8.5

Boiling point : Not available. [Water/ 100 C]

Melting point :<-10 C

Flash point : Not applicable. [2-Propanol, 1-methoxy-/ 32 C] Autoignition temperature : Not applicable. [2-Propanol, 1-methoxy-/ 270 C]

Explosion limits : Not applicable.

[Lower flammable limit / 1.6%, Upper flammable limit / 13.8% <2-Propanol, 1-methoxy->]

Density : about 1.1 / 25 C

Vapor density (air=1) : Not available. [2-Propanol, 1-methoxy-/ 3.1]

Solubility in water : Soluble. Evaporation rate : Not available. Volatile : 75-78%

10. CM A DII IMY A ND DD A CMINIMY

10. STABILITY AND REACTIVITY

Stability: Stability.

Hazardous reactions : Will not occur.

Conditions to avoid : Avoid heat, flames, sparks and other sources of ignition.

Avoid contact with incompatible materials.

Materials to avoid : (Information of components.)

oxidizing materials Resin / 2-Propanol, 1-methoxy- / Coloring

Aluminum paste

Glycerine

agent / Polyoxyethylene nonylphenyl ether

acids, combustible materials, oxidizing materials, metals, metal salts, bases, metal oxides, halogens, reducing agents, halo

carbons, peroxides, metal carbides

acids, bases, oxidizing materials, metal oxides,

peroxides, reducing agents

strong oxidizers Additive

Hazardous decomposition products : (Information of components.)

oxides of carbon, water common decomposition products

hydrocarbon gases, oxides of aluminum.

corrosive acrolein.

Glycerine / Additive
oxides of nitrogen, miscellaneous

Coloring agent

decomposition products.

11.TOXICOLOGICAL INFORMATION

(Information of components)

Acute	

Ingestion LD50	>5000mg/kg-Rat	Aluminum paste
	5000mg/kg-Dog,	2-Propanol, 1-methoxy-
	11700mg/kg-Mouse	
	4090mg/kg-Mouse	Glycerine
	\geq 5000mg/kg-Rat	Coloring agent
	1310mg/kg-Rat	Polyoxyethylene nonylphenyl ether
Inhalation LC50	10000ppm-5H-Rat	2-Propanol, 1-methoxy-
	>570mg/m3-1H-Rat	Glycerine
Skin LD50	13000mg/kg-Rabbit	2-Propanol, 1-methoxy-
	>10000mg/kg-Rabbit	Glycerine
	2ml/kg-Rabbit	Polyoxyethylene nonylphenyl ether

Local effects Irritant;inhalation Aluminum paste

Irritant;inhalation, skin, eye 2-Propanol, 1-methoxy-

dehydration Additive

Irritant;eye Polyoxyethylene nonylphenyl ether

Aluminum paste

Chronic toxicity and long term toxicity

Lungs may be affected by repeated or prolonged exposure to dust particles. The substance may have effects on the nervous

system, resulting in impaired functions.

The liquid defats the skin. 2-Propanol, 1-methoxy-

Signs and Sy	mptoms of overex	posure and aggra	vated by exposure
Digits and Dy	imposition of overex	posare and aggra	valua by capobale

Inhalation	irritation	Resin / Coloring agent /
IIIIaiauioii		Polyoxyethylene nonylphenyl ether
	irritation,cough	Aluminum paste
	irritation,nausea	2-Propanol, 1-methoxy-
	irritation, difficulty breathing	Glycerine
Skin contact	irritation	Resin / Polyoxyethylene nonylphenyl
	irritation, itching	Aluminum paste
	irritation,dry	2-Propanol, 1-methoxy-
	irritation,redness	Glycerine
	redness,swelling	Coloring agent
	sensitization	Additive
Eye contact	irritation	Resin
	irritation,eye damage	Aluminum paste / Polyoxyethylene nonylphenyl ether
	irritation,tearing	2-Propanol, 1-methoxy-
	tearing, stinging	Glycerine
Ingestion	irritation, digestive disorders	Aluminum paste
	difficulty breathing,nausea	2-Propanol, 1-methoxy-
	nausea,vomiting	Glycerine / Coloring agent
	digestive disorders, diarrhea	Polyoxyethylene nonylphenyl ether
Specific effects	Not available.	

12. ECOLOGICAL INFORMATION

Not available.

13. DISPOSAL CONSIDERATIONS

Waste from residues : Disposal in accordance with all current regulations and standards.

Contaminated packaging: Not applicable.

14. TRANSPORT INFORMATION

HS Code : 960820

15. REGULATORY INFORMATION

Regulations (Information of components)

Hazardous chemicals (OSHA HCS)

: Aluminum paste / 2-Propanol, 1-methoxy- / Glycerine

EU labeling

F;R15-17 Aluminum paste
R10 2-Propanol, 1-methoxy-

Xi;R43 Coloring agent

6/6 Creation Date: June 12, 2001

Revision Date: May 22, 2009

CANADA Hazardous Products Act - Ingredient Disclosure List
1%over Aluminum paste / 2-Propanol, 1-methoxy-

Hazard and safety information

Products are manufactured in accordance with European regulation EN71 part 3 Products are manufactured in accordance with ELV directive of EU.

16. OTHER INFORMATION

This sheet completes the technical sheet of use but it doesn't replace it. The information contained in this sheet are based knowledge of the products at the data: (May 22, 2009). They are given quite sincerely. Moreover the attention of the users is drawn on the risks possibly taken, when a product is used for other utilization than these which it is intended.

Safety data sheet for chemical products

1. PRODUCT AND COMPANY IDENTIFICATION

Product name: PCF-350 Silver

Manufacture's name : MITSUBISHI PENCIL CO.,LTD.

: 5-23-37, HIGASHIOHI, SHINAGAWA, TOKYO, JAPAN Address Telephone number : 03-3458-6281 Telefax number : 03-3450-0363

: 2422337 MBPENC J. Telex number

Creation Date 12, 2001 : June Revision Date 22, 2009 : May

File No. : 010139A Rev. 2.5.02.03

2. COMPOSITION/INFORMATION ON INGREDIENTS

The chemical product is a substance or a preparation: Preparation

Chemical nature: Component parts : Ink

Chemical or generic name	CAS No.	TSCA	EINECSNo.	Concentration range (wt%)
Water	7732-18-5	Registered	2317912	50- 80
Resins	Registered	Registered	Registered	10- 30
			Polymer	
Aluminum paste	7429-90-5	Registered	2310723	< 10
2-Propanol, 1-methoxy-	107-98-2	Registered	2035391	< 10
Glycerine	56-81-5	Registered	2002895	< 10
Additive	Registered	Registered	Registered	< 10
Polyoxyethylene nonylphenyl ether	9016-45-9	Registered	Registered	< 1

Other parts : Other parts are excluded from 'chemical substances'.

3. HAZARDS IDENTIFICATION

Most important hazards : Not available.

Specific hazards : Information of components.

<Resin>

PHYSICAL HAZARDS: Dust/air mixtures may ignite or explode.

<Aluminum paste>

MAJOR HEALTH HAZARDS: Causes respiratory tract irritation. May be irritating to skin and eyes. May cause convulsions.

PHYSICAL HAZARDS: Extremely flammable. May catch fire if exposed to air. May form flammable or explosive dust-air mixtures. May react with water.

<2-Propanol, 1-methoxy->

MAJOR HEALTH HAZARDS: respiratory tract irritation, skin irritation, eye irritation PHYSICAL HAZARDS: Flammable liquid and vapor. Vapor may cause flash fire. May form peroxides during prolonged storage.

4. FIRST-AID MEASURES

Inhalation:

Not applicable.

(Due to its low vapor pressure. Inhalation is unlikely at room temperature.)

Skin contact:

Wash skin with soap and water for at least 15 minutes while removing contaminated clothing and shoes. Get medical attention, if needed. Thoroughly clean and dry contaminated clothing and shoes before reuse.

Eve contact:

Flush eyes with plenty of water for at least 15 minutes. Then get immediate medical attention.

Ingestion:

If swallowed, seek medical advice, and show the MSDS to the physician then.

[Ink quantity of product : about 4.2g]

5. FIRE-FIGHTING MEASURES

Fire and explosion measures : Slight fire hazard.

Extinguishing media:

Suitable : regular dry chemical, carbon dioxide, water, regular foam.

Large fires : Use regular foam or flood with fine water spray.

Fire fighting : The Products is no flammable.

> Use extinguishing agents appropriate for surrounding fire. Avoid inhalation of material or combustion by products.

Stay upwind and keep out of low areas.

6. ACCIDENTAL RELEASE MEASURES

Personal precautions : Not available.

Environmental precautions: Do not wash away into shower or water way. Methods for cleaning up : Wipe off by dry cloth and wash with water.

: In accordance with national, state and local regulations.

7. HANDLING AND STORAGE

Store and handle in accordance with all current regulations and standards. Keep separated from incompatible substances.

Handling:

Technical measures : Don't swallow ink.

: Recap after use.

: Keep out of the reach of children. : Avoid contact with skin and eyes.

Precautions : Not available. Safe handling advice : Not available.

Storage:

Technical measures : Keep away from oxidizing materials, ignition sources and

high temperature.

Storage condition : Avoid direct sunlight.

: Do not leave the products in high temperature space.

: Recommended temperature: 0-30 C.

Incompatible products : (Information of components.)

combustible materials, halo carbons, halogens, oxidizing

materials, acids

acids, combustible materials, oxidizing materials, metals, metal

salts, bases, metal oxides, halogens, reducing agents, halo

carbons, peroxides, metal carbides

oxidizing materials 2-Propanol, 1-methoxy-,

/ Polyoxyethylene nonylphenyl ether

Glycerine

Aluminum paste

Resin

acids, bases, oxidizing materials, metal oxides, peroxides,

reducing agents

strong oxidizers Additive

Packaging materials : Not applicable.

8. EXPOSURE CONTROL / PERSONAL PROTECTION

Engineering measures : Not required.

Control parameters (Information of components.)

OSHA	15mg/m3(total dust), 5mg/m3(respirable fraction), 5mg/m3 (pyro powders)	Aluminum paste
	5mg/m3 TWA(respirable dust fraction), 15mg/m3 TWA (total dust)	Glycerine
ACGIH	10mg/m3(general dust)	Resin
	10mg/m3 TWA (metal particulate)	Aluminum paste
	100ppm TWA, 150ppm STEL	2-Propanol, 1-methoxy-
	10mg/m3 TWA	Glycerine
EC	100ppm, 375mg/m3	2-Propanol, 1-methoxy-

Personal protective equipment : Not required.

9. PHYSICAL AND CHEMICAL PROPERTIES

[]: Information of components.

Physical state and form : Low viscous liquid.

Color : Silver.
Odor : None odor.
pH : about 8.5

Boiling point : Not available. [Water/ 100 C]

Melting point :<-10 C

Flash point : Not applicable. [2-Propanol, 1-methoxy-/ 32 C]
Autoignition temperature : Not applicable. [2-Propanol, 1-methoxy-/ 270 C]

Explosion limits : Not applicable.

[Lower flammable limit / 1.6%, Upper flammable limit / 13.8% <2-Propanol, 1-methoxy->]

Density : about 1.1 / 25 C

Vapor density (air=1) : Not available. [2-Propanol, 1-methoxy-/ 3.1]

Solubility in water : Soluble. Evaporation rate : Not available. Volatile : 73-76%

10. STABILITY AND REACTIVITY

Stability : Stability.

Hazardous reactions : Will not occur.

Conditions to avoid : Avoid heat, flames, sparks and other sources of ignition.

Avoid contact with incompatible materials.

Materials to avoid : (Information of components.)

combustible materials, halo carbons, halogens, oxidizing Resin

materials, acids

acids, combustible materials, oxidizing materials, metals, metal

salts, bases, metal oxides, halogens, reducing agents, halo

carbons, peroxides, metal carbides

oxidizing materials 2-Propanol, 1-methoxy-,

/ Polyoxyethylene nonylphenyl ether

Glycerine

Aluminum paste

acids, bases, oxidizing materials, metal oxides, peroxides,

reducing agents

strong oxidizers Additive

Hazardous decomposition products : (Information of components.)

oxides of carbon, water common decomposition products

acrolein, aldehydes. Resin

hydrocarbon gases, oxides of aluminum. Aluminum paste corrosive acrolein. Glycerine / Additive

11.TOXICOLOGICAL INFORMATION

(Information of components)

Acute toxicity

Ingestion LD50	>3000mg/kg-Rat	Resin
	>5000mg/kg-Rat	Aluminum paste
	5000mg/kg-Dog,	2-Propanol, 1-methoxy-
	11700mg/kg-Mouse	
	4090mg/kg-Mouse	Glycerine
	1310mg/kg-Rat	Polyoxyethylene nonylphenyl ether
Inhalation LC50	12g/kg-Mouse	Resin
	10000ppm-5H-Rat	2-Propanol, 1-methoxy-
	>570mg/m3-1H-Rat	Glycerine
Skin LD50	13000mg/kg-Rabbit	2-Propanol, 1-methoxy-
	>10000mg/kg-Rabbit	Glycerine
	2ml/kg-Rabbit	Polyoxyethylene nonylphenyl ether
Local effects	Irritant;inhalation	Aluminum paste
	Irritant;inhalation, skin, eye	2-Propanol, 1-methoxy-
	dehydration	Additive
	Irritant;eye	Polyoxyethylene nonylphenyl ether

Chronic toxicity and long term toxicity

Lungs may be affected by repeated or prolonged exposure to dust particles. The substance may have effects on the nervous

system, resulting in impaired functions.

Aluminum paste

2-Propanol, 1-methoxy-

The liquid defats the skin.

Signs and Symptoms of overexposure and aggravated by exposure

Inhalation	irritation	Resin / Polyoxyethylene
		nonylphenyl ether
	irritation,cough	Aluminum paste
	irritation,nausea	2-Propanol, 1-methoxy-
	irritation, difficulty breathing	Glycerine
Skin contact	irritation	Resin / Polyoxyethylene nonylphenyl ether
	irritation, itching	Aluminum paste
	irritation,dry	2-Propanol, 1-methoxy-
	irritation,redness	Glycerine
	sensitization	Additive
Eye contact	irritation	Resin
	irritation,eye damage	Aluminum paste / Polyoxyethylene nonylphenyl ether
	irritation,tearing	2-Propanol, 1-methoxy-
	tearing, stinging	Glycerine
Ingestion	irritation, digestive disorders	Aluminum paste
	difficulty breathing,nausea	2-Propanol, 1-methoxy-
	nausea,vomiting	Glycerine
	digestive disorders,diarrhea	Polyoxyethylene nonylphenyl ether
Specific effects	IARC Group 3	Resin

12. ECOLOGICAL INFORMATION

Not available.

13. DISPOSAL CONSIDERATIONS

Waste from residues : Disposal in accordance with all current regulations and standards.

Contaminated packaging: Not applicable.

14. TRANSPORT INFORMATION

HS Code : 960820

15. REGULATORY INFORMATION

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